

Approvals and conformities

AIA CP	561/aéro/61 (Priam 32005 A3625)
AIRBUS SAFRAN LAUNCHERS	SM 78026-B (Priam 32005 glossy black/ glossy white)
DASSAULT AVIATION	42 199
NPO SATURN	DMR 74-035
SAFRAN AIRCRAFT ENGINES (formerly SNECMA)	DMR 74-051
SAFRAN NACELLES	BLGE140501
THALES RESEARCH & TECHNOLOGY	16 261 974 - 024

Description:

PRIAM 32005 is an aircraft coating for use on aircraft radomes and engine parts (cones, blades, OGV).

Benefits:

- Excellent sand and water erosion resistance.
- Excellent resistance to chipping caused by gravel.
- Transparent electromagnetic interference shielding.
- Tropical heat resistant (70°C).
- Aviation fluid resistant.
- Low temperature resistant (-50°C).
- Good UV resistance.

Available in different shades, please contact us with your specific need.

USES

Note: Choose the primer based on the substrate:

- Light alloys: PRIAM CE 110 or PCE 211
- Composite: PRIAM CE 111

Substrate	Preparation
Composites	Dust removal
Aluminium	Anodisation
Steel	Sand blasting
Steel	Cleaning

Please, consult us regarding SOCOMORE solutions for:

- Surface preparation (DIESTONE & DS ranges),
- Surface treatment (SOCOCLEAN & SOCOSURF ranges),
- Adhesion promotion (SOCOGEL & PREKOTE ranges)
- Chemical stripping (SOCOSTRIP & SPC ranges).
- Non destructive testing products & services (BABBCO range)



DIRECTIONS FOR USE

Two Component Product

Name	Pot-Life (hh:mm)
PRIAM 32005 PART B	08:00

Preparation & Application

During application, the following requirements must be adhered to:

- 15°C < T° < 35°C
- 30% < Hy < 80%

1 - PNEUMATIC SPRAYING <i>Viscosity 20 s +/- 2 AFNOR 4</i>		Weight	Tol +/-
Base	PRIAM 32005 YELLOW GREEN BT 3389	75	
Hardener	PRIAM 32005 PART B	25	
Thinner	DL 206	20	10

Table: Application method determines thinner ratio. Viscosity measurements provided are intended to be guidelines only and not parameters for quality control. Verified information is provided in certification documents, which are available from the technical department on request.

Note: Possible to air dry (12 hours between 20 and 22°C). On composites, dry at 60°C.

FORCED DRYING	
Characteristic	Value
Flash off	00:30 hour
Force dry	02:00 hours
Temperature	60°C

STOVING	
Characteristic	Value
Flash off	00:30 hour
Drying time	00:15 hour
Oven temperature	100°C

TECHNICAL CHARACTERISTICS

Technical Data - Product Ready For Use	
Characteristic	Value
Weight solids	44% +/-3
Volume solids	31% +/-3
Recommended wet film thickness	640 µm +/-60
Recommended dry film thickness	200 µm +/-20
Theoretical coverage	650 g/m ² for 200µ
Shade	Green
Gloss	Brilliant

Data for mixture n°1

Note: Total final thickness obtained after 3 to 6 coats.

Other Data		
Characteristic	Value	Note
Adhesion	Class 0	On primer
Resistance to wet heat	700H (Hour)	95% RH at 70°C
SKYDROL resistance	24H (Hour)	Immersion at 20°C
Engine oil resistance	24H (Hour)	Immersion at 20°C
Kerosene resistance	24H (Hour)	Immersion at 20°C
VOC PART A	403 G/L (gram / liter)	
VOC PART B	606 G/L (gram / liter)	
VOC	455 G/L (gram / liter)	Mix A+B

PRECAUTIONS FOR USE AND STORAGE

Storage: 12 months between 5°C and 35°C in original, hermetically sealed packaging.

Shelf life after opening:

- 3 months for the base,
- 1 month for the hardener.

For further information, please refer to the product safety data sheet.

This technical data sheet replaces and cancels the previous one.

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