

SKYRESTORE 306- SKYRESTORE 307

CURED SEALANT REMOVER

Technical Data Sheet

Approvals and conformities

ASTM International	Conforms to ASTM F519 (Hydrogen embrittlement)
BAE SYSTEMS	Removal of cured sealants on 146/RJ Aircraft
BOEING	Conforms to D6-17487 / Conform to BAC 5725 section 11,2 (intergranular attack) / BAC 5750
LOCKHEED MARTIN	Thin STM 40-500 TYPE I, class A, EPS/EMAP G32.50 / Thick STM 40-500 TYPE I, class B, EPS/EMAP G32.501
McDONNELL DOUGLAS	Conforms to CSD#1
NSN	8030-01-466-4432 (SKYRESTORE 306/1) & 8030-01-466-1648 (SKYRESTORE 306/5) & 8030-01-466-4433 (SKYRESTORE 307/1) & 8030-01-466-1649 (SKYRESTORE 307/5)
OTAN/NATO	33C-6850-99-7397555 (SKYRESTORE 306/5) & 33C-6850-99-8972943 (SKYRESTORE 307/1) & 33C-6850-99-8329614 (SKYRESTORE 307/5)
ROLLS-ROYCE	OMAT 1/286, OMAT 1/286B (Thick)
UK Ministry of Defense	HAWK AEDIT: 3C/6850-99-7397555, 33C/6850-99-6167913
US Military	TO-1-1-691

Formerly Elixair part numbers 306-1, 306-5, 307-1 & 307-5.

SKYRESTORE 306 & 307 is an innovative solution for the quick removal of fully cured sealants and some adhesives. Available in liquid and gel formats for different applications, **SKYRESTORE 306 & 307** can be applied to quickly soften sealant from most parts of the aircraft including aircraft structures, fuel systems, nacelles, landing gear and joints for easy removal. The integrated sealant removal system provides speedy results when compared with alternative, traditional cured-sealant removal methods. It is effective on Polysulfide, Polythioether, Silicones and RTV sealants and can be used on most metallic surfaces commonly found in the aerospace manufacturing and maintenance sectors.

- Thixotropic gel version suitable for overhead and vertical applications
- Quickly softens cured sealants & adhesives for removal
- Suitable for use on most metallic surfaces
- For best results, use in conjunction with non-metallic **SkyScraper** to remove residue
- In comparison with more traditional methods - e.g. mechanical and most chemical removal solutions - **SKYRESTORE 306 & 307** saves a lot of time in both application and use

USES

To remove polysulfide, polythioether, silicones and RTV sealants in aerospace manufacturing and maintenance operations. For best results, use with **SkyScraper** sealant removal tools (*see specific TDS*).

DIRECTIONS FOR USE

SKYRESTORE 306 & 307 works by breaking down the sealants resistance:

- Using a **SkyScraper**, score the cured sealant to accelerate absorption and molecular breakdown.
- Unscrew lid and pour (or pump*) an appropriate amount of **SKYRESTORE 306 & 307** into a pot or container.
- Replace lid to prevent spillage.
- Using a suitable brush, dab the **SKYRESTORE 306 & 307** in the pot or container and apply liberally to the scored sealant area.
- Leave for approximately 5-30 minutes (exact time is determined by type and thickness of sealant), ensuring the area remains moist by re-application of **SKYRESTORE 306 & 307** if necessary.
- Remove the softened sealant with an appropriate **SkyScraper**.
- Clean the remaining now wet or tacky sealant residue using one of our surface cleaners.

**It is recommend that SKYRESTORE 306 & 307 5 liter bottle is dispensed using a screw-on pump for safe and controlled handling.*

TECHNICAL CHARACTERISTICS

Product Characteristics	1L Liquid (306-1)	5L Liquid (306-5)	1L Gel (307-1)	5L Gel (307-5)
Appearance	Slightly Opaque Liquid	Slightly Opaque Liquid	Slightly Opaque Gel	Slightly Opaque Gel
Liquid Volume	1 litre	5 litres	1 litre	5 litres
Viscosity (cPs at 6/20 rpm)	4000-6000	4000-6000	16,000-22,000	16,000-22,000
VOC Content (grams)	900-950g/L	900-950g/L	900-950g/L	900-950g/L
Odour	Slight amine odour	Slight amine odour	Slight amine odour	Slight amine odour
pH	9.5 to 11.5	9.5 to 11.5	9.5 to 11.5	9.5 to 11.5
Flash Point	56°C / 132.8°F	56°C / 132.8°F	56°C / 132.8°F	56°C / 132.8°F

PRECAUTIONS FOR USE AND STORAGE

Store in a cool, dry place in original packaging. Avoid extreme temperatures.

Wear suitable protective clothing and gloves. Refer to product label and Material Safety Data Sheet (MSDS) for full detailed health and safety information before using this product.

For professional use only.

This technical data sheet replaces and cancels the previous one.

The above details have been compiled to the best of our knowledge. They have, however, an indicative value only and we therefore make no warranties and assume no liability in connection with any use of this information, particularly if a third party's rights are affected by the use of our products. The above information has been compiled based upon tests carried out by SOCOMORE. All data is subject to change as SOCOMORE deems appropriate. The data given is not intended to substitute for any testing you must conduct in order to determine the suitability of the product for your particular purposes. Pictures are not contractual. Please check your local legislation applicable to the use of this product. Should you need any further information please contact us.